

ISO METRIEKE SKROEFDRAAD							BOUTKOP		MOER	WASTER	
Nominale diameter	GROF			FYN			Wydte oor vlakke		Hoogte	Dikte	Buite-diameter
	Draad steek	Kern diameter (bout)	Kern sit oppervlak mm ²	Draad steek	Kern diameter (bout)	Kern snit oppervlak mm ²					
M1,6	0,35	1,171	1,07							0,3	4,0
M2	0,4	1,509	1,79							0,3	5,0
M2,5	0,45	1,948	2,98							0,5	6,5
M3	0,5	2,387	4,47				5,5	2,0	2,4	0,5	7,0
M4	0,7	3,141	7,75				7,0	2,8	3,2	0,8	9,0
M5	0,8	4,019	12,70				8,0	3,5	4,0	1,0	10,0
M6	1,0	4,773	17,90				10,0	4,0	5,0	1,5	12,5
M8	1,25	6,466	32,80	1,0	6,773	36,0	13,0	5,5	6,5	1,5	17,0
M10	1,5	8,160	52,30	1,25	8,466	56,3	17,0	7,0	8,0	2,0	21,0
M12	1,75	9,853	76,20	1,25	10,466	86,0	19,0	8,0	10,0	2,5	24,0
M14*	2,0	11,546	105	1,5	12,160	116	22,0	9,0	11,0	2,5	28,0
M16	2,0	13,546	144	1,5	14,160	157	24,0	10,0	13,0	3,0	30,0
M18*	2,5	14,933	175	1,5	16,160	205	27,0	12,0	15,0	3,0	34,0
M20	2,5	16,933	225	1,5	18,160	259	30,0	13,0	16,0	3,0	37,0
M22*	2,5	18,933	282	1,5	20,160	319	32,0	14,0	18,0	3,0	39,0
M24	3,0	20,319	324	2,0	21,546	365	36,0	15,0	19,0	4,0	44,0
M27*	3,0	23,319	427	2,0	24,546	473	41,0	17,0	22,0	4,0	50,0
M30	3,5	25,706	519	2,0	27,546	586	46,0	19,0	24,0	4,0	56,0
M33*	3,5	28,706	647	2,0	30,546	733	50,0	21,0	26,0	5,0	60,0
M36	4,0	31,092	759	3,0	32,319	820	55,0	23,0	29,0	5,0	66,0
M39*	4,0	34,092	913	3,0	35,319	980	60,0	25,0	31,0	6,0	72,0
M42	4,5	36,479	1 050	3,0	38,319	1 210	65,0	26,0	34,0		
M48	5,0	41,866	1 380	3,0	44,319	1 540	75,0	30,0	38,0		
M56	5,5	49,252	1 910	4,0	51,093	2 050	85,0	35,0	45,0		
M64	6,0	56,639	2 520	4,0	59,093	2 740	95,0	40,0	51,0		

Bron: De Kok, H en Melck, JF, "Masjientekene 1 met geometriese konstruksies", Lexicon Uitg, Johannesburg, 1987